

**SKU: BA-MSTR**

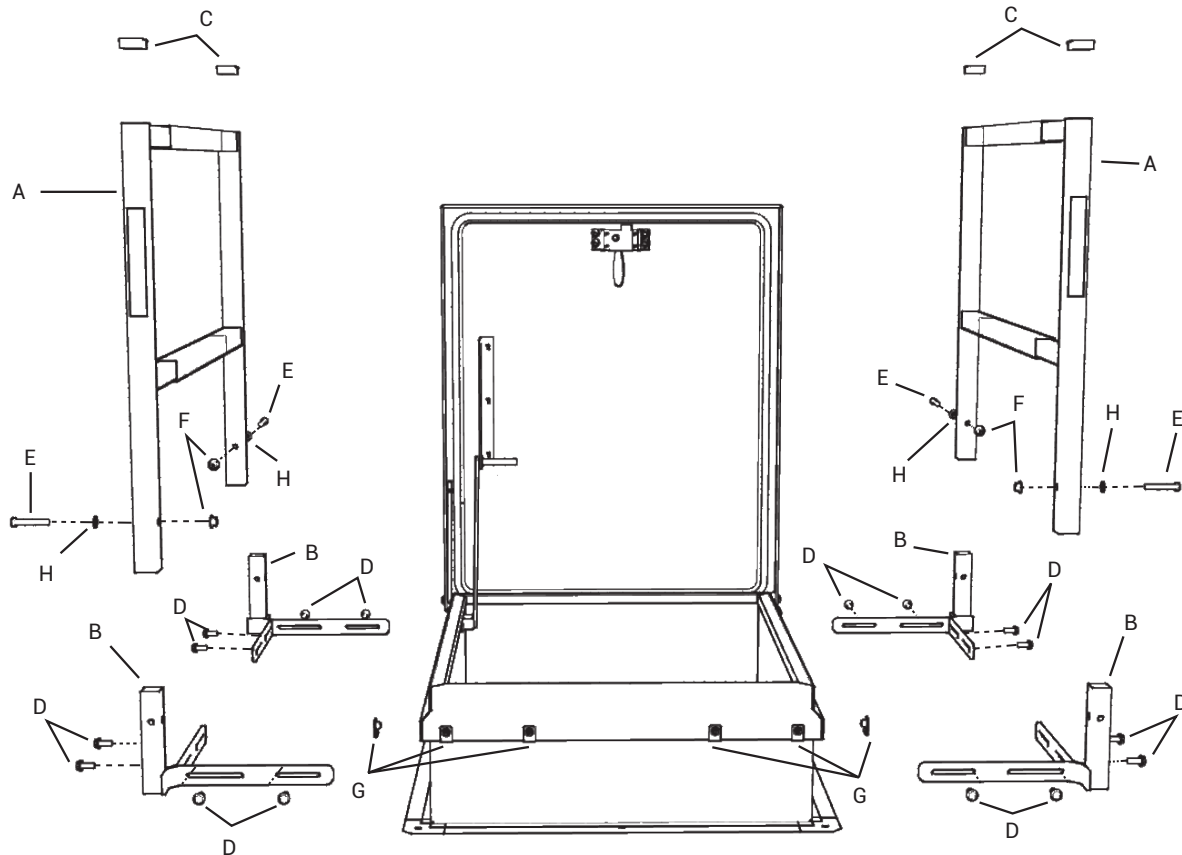
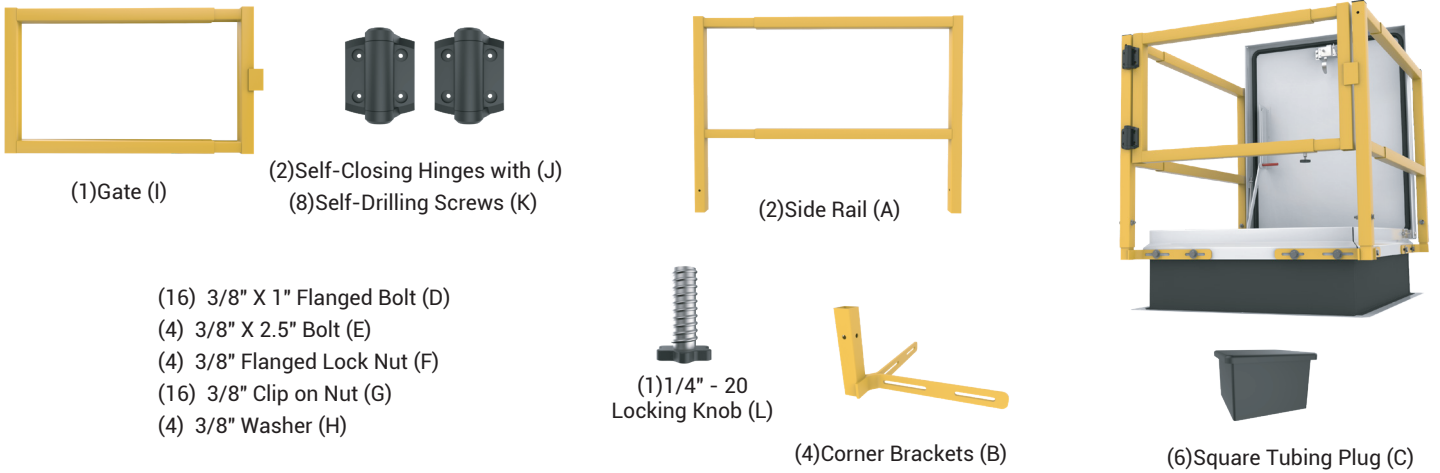
**RETROFIT SAFETY RAILING SYSTEM**  
Installation And Maintenance Instructions

**TOOLS REQUIRED:**

- 9/16" Open End Wrench
- 9/16" Hexagonal Socket
- Socket Driver or Impact Driver
- Only for Hatches without pre-drilled holes
- 7/16" Drill, 1/8" Drill
- Drill Driver
- Phillips Head Driver Bit

These are recommended guidelines. Locally accepted and/or mandated regulations and codes must be followed in addition to these instructions.

**COMPONENTS INCLUDED - SMALL**



**MAINTENANCE - SMALL**

The fasteners for the Retrofit Safety Railing System are of corrosion-resistant construction and should be regularly inspected and tightened.

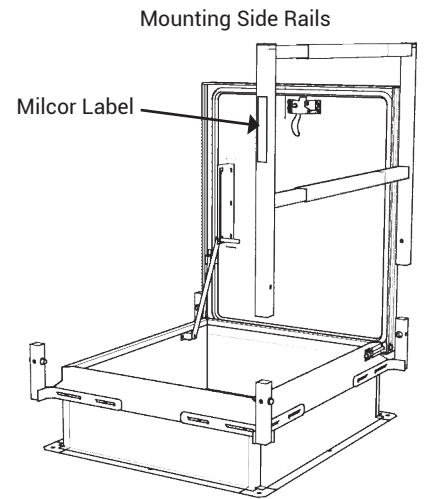
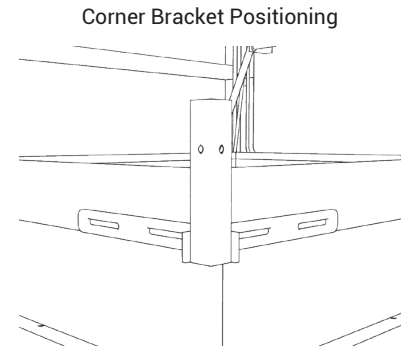
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**RETROFIT SAFETY RAILING SYSTEM**  
Installation And Maintenance Instructions

The Retrofit Safety Rail system is designed for use as a safety accessory to an existing roof hatch. It is universal to fit Curbs from 30" to 60" in length/width

**■ SIDE RAIL INSTALLATION - SMALL**

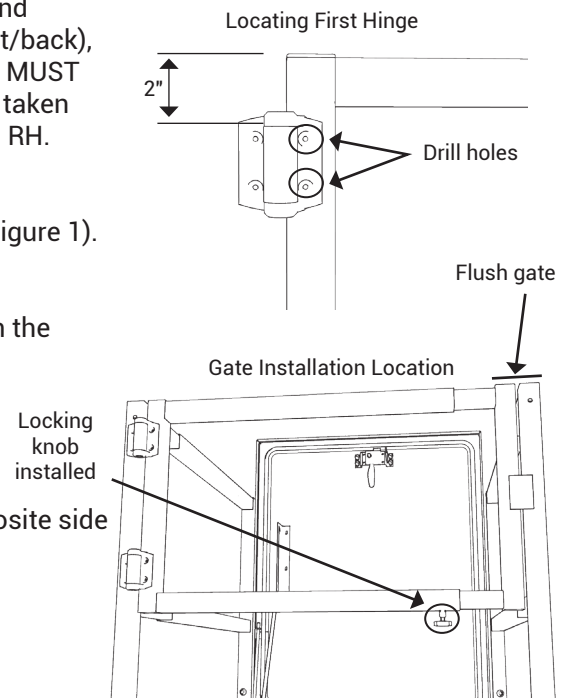
1. Remove all components from the packaging and be sure you have everything listed above.
2. Position Corner Bracket (B) to Curb (Figure 1).
3. The Corner Bracket (B) includes pilot-hole slots. If slots align with holes already in the curb proceed to Step 4.
  - A. • Position Curb Post (B) to Curb with lower edge flush with bottom of Curb cap (Figure 1).
  - B. • Use slots in Corner Bracket (B) as a template to mark hole locations. Use 7/16" bit to drill any required holes (4 bolts required for each Corner Bracket) (Figure 1).
4. Clip-On Nuts (G) are provided to improve speed and ease of installation.
  - A. Install Clip On nut on each mounting hole.
5. Secure Corner Bracket (B) to Curb cap. Install 3/8"x1" Bolts (D) through in the corner bracket (B). through the curb cap and into the Clip On Nut (or Flange Nut) Note: hand tighten all bolts until assembly is complete.
6. Repeat Steps 2-5 for all 4 corners.
7. Install Side Rails (A).
  - A. Position the Side Rails (A) so the Milcor Label is oriented to the front (Figure 2).
  - B. Adjust (Telescope) Side Rail (A) to the required length so the Legs of the rails align with the Posts on the Corner Brackets (Figure 2).
  - C. Secure Side Rail by installing 2.5" Bolts (E), washers (H) and flange nuts (F). Hand tighten all fasteners.
8. Repeat step #7 for the other Side Rail (A).
9. Use 9/16" wrench to tighten all bolts.
10. Repeat steps 9 thru 14 for the other side of the hatch.
11. Install square tubing plug (C) in the top 4 openings of the side rails (A).



**■ GATE INSTALLATION - SMALL**

It is important to note that the gate can be configured for both left and right hand operation depending on which side of the gate the hinges are mounted to (front/back), and which side of the railing system the hinges are attached. The locking knob MUST always end up on the bottom portion of the gate. The assembly will need to be taken apart and the half with the locking knob flipped to make the change from LH to RH.

1. Install square tubing plug (C) in the top 2 openings of the gate (I).
2. Use hinge (J) as template for marking holes on the gate (I).
3. Install hinges (J) 2" from the top and bottom of gate and mark holes (Figure 1).
4. Drill marked holes with 1/8" drill.
5. Use the provided screws (K) to attach hinges to gate.
6. With both hinges (J) installed on gate (I) the top hole can be marked on the railing (A).
7. Hold the gate (I) flush with the top of the railing (A) (Figure 2).
8. Mark the upper hole of the top hinge (J).
9. Drill the marked hole with 1/8" drill.
10. Install first screw (K).
11. Rotate the gate (I) until it is flush with the top of the rail (A) on the opposite side of the hatch.
12. Mark the remaining holes and drill with 1/8" drill.
13. Install provided screws (K).
14. Adjust length of gate (I) so the stop plate engages with side rail (A).
15. Tighten Locking Knob (L) (Figure 2).
16. Adjust spring tension so the gate closes without assistance.
  - A. See instructions included w/hinges for adjustment procedure.



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**COMPONENTS INCLUDED - MEDIUM**



(A) F-Frame Post - QTY 2



(B) Tree Post QTY 1



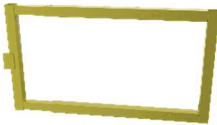
(C) Single Post - QTY 1



(D) Corner Bracket - QTY 4



(E) Short Rail - QTY 2



(F) Gate - QTY 1

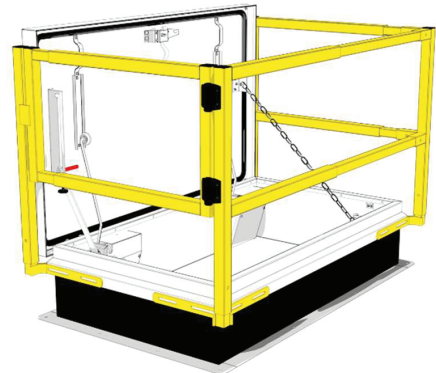


(G) Long Rail - QTY 2



(H) Square Tube Plug - QTY 6

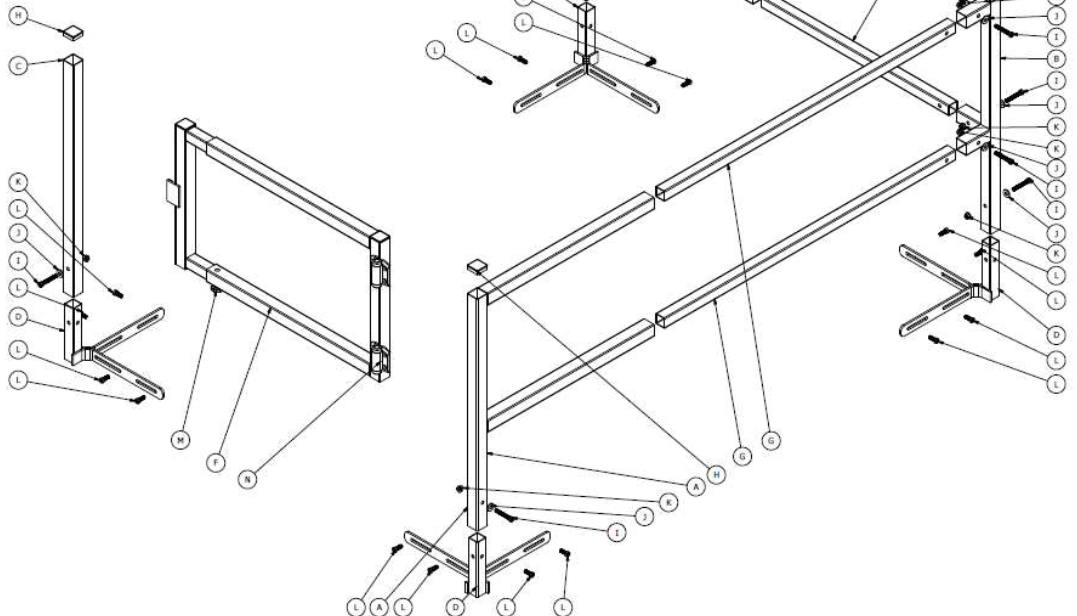
- (I) 3/8-16 x 2.5" Bolt - QTY 8
- (J) 3/8 Washer - QTY 8
- (K) 3/8 Locknut - QTY 8
- (L) 3/8-16 x 1" - QTY 16
- (O) Self Drill Screws - QTY 8
- (P) Clip On Nuts - QTY 16



(M) Locking Knob - QTY 1



(N) Hinge - QTY 2

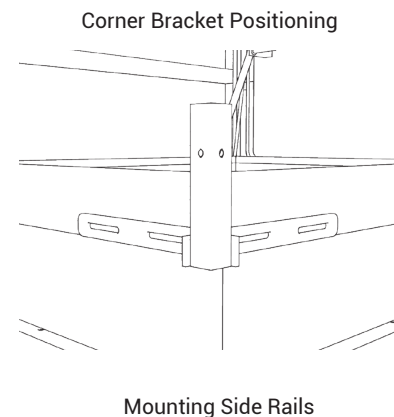


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**RETROFIT SAFETY RAILING SYSTEM**  
Installation And Maintenance Instructions

**■ SIDE RAIL INSTALLATION - MEDIUM**

1. Remove all components from the packaging and be sure you have everything listed above.
2. Position Corner Bracket (D) to Curb (Figure 1).
3. The Corner Bracket (D) includes pilot-hole slots. If slots align with holes already in the curb proceed to Step 4.
  - A. Position Curb Bracket (D) to Curb with lower edge flush with bottom of Curb cap (Figure 1).
  - B. Use slots in Corner Bracket (D) as a template to mark hole locations. Use 7/16" bit to drill any required holes (4 bolts required for each Corner Bracket) (Figure 1).
4. Clip-On Nuts (P) are provided to improve speed and ease of installation.
  - A. Install Clip On nut on each mounting hole.
5. Secure Corner Bracket (D) to Curb cap. Install 3/8"x1" Bolts (L) through hole slots in Corner Bracket (D), through the curb cap, and into the Clip On Nut (or Flange Nut)
  - Note: Hand tighten all bolts until assembly is complete.
6. Repeat Steps 2-5 for all four corners
7. Install Single Post (C) into front-left Corner Bracket (D). Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Align post to be vertical. Tighten all fasteners.
8. Install one F-Frame Post (A) into back-left Corner Bracket (D). Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Do not fully tighten.
9. Insert a Short Rail (E) into each installed F-Frame Post (A) female rail, leaving the end with thru-hole exposed and parallel to roof. These holes will be used to attach to next post.
10. Install Tree Post (B) into back-right Corner Bracket (D) with female inserts pointing towards corners of hatch. Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Do not fully tighten.
11. Attached pre-inserted Short Rails (E) into the two female inserts on Tree Post (B). Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Do not fully tighten.
12. Insert a Long Rail (G) into each female rail on not installed F-Frame (A), leaving the end with thru-holes exposed.
13. Install second F-Frame (A) with inserted Long Rails (G) into front-right Corner Bracket (D). Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Do not fully tighten.
14. Attached pre-inserted Long Rails (G) into the two female inserts on Tree Post (B). Secure with 2.5" Bolt (I), Washer (J), and Locknut (K) using a 9/16" wrench and socket driver. Do not fully tighten.
15. Use 9/16" wrench and socket driver to tighten all fasteners.
16. Install Square Tubing Plugs (H) into top four opening of vertical posts (A, B, C).



**■ MAINTENANCE - MEDIUM**

The fasteners for the Retrofit Railing System are of corrosion-resistance construction and should be regularly inspected and tightened.

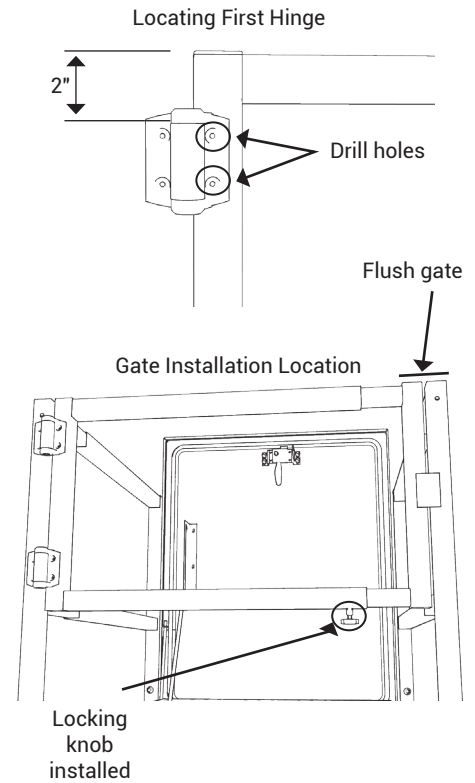
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**RETROFIT SAFETY RAILING SYSTEM  
Installation And Maintenance Instructions**

**■ GATE INSTALLATION - SMALL**

It is important to note that the gate can be configured for both left and right hand operation depending on which side of the gate the hinges are mounted to (front/back), and which side of the railing system the hinges are attached. The locking knob **MUST** always end up on the bottom portion of the gate. The assembly will need to be taken apart and the half with the locking knob flipped to make the change from LH to RH.

1. Install Square Tubing Plug (H) in the top 2 openings of the Gate (F).
2. Use Hinge (N) as template for marking holes on the Gate (F).
3. Install Hinge (N) 2" from the top and bottom of gate and mark holes (Figure 1).
4. Drill marked holes with 1/8" drill.
5. Use the provided Self-Drilling Screws (O) to attach hinges to gate.
6. With both Hinges (N) installed on Gate (F) the top hole can be marked on the front-right FFrame Post (A).
7. Hold the Gate (F) flush with the top of the F-Frame Post (A). (Figure 2).
8. Mark the upper hole with 1/8" drill. Drill into post.
9. Install first Self-Drilling Screw (O).
10. Rotate the Gate (F) until it is flush with the top of the Single Post (C) on the front-left side of the hatch.
11. Mark the remaining holes and drill with 1/8" drill.
12. Install remaining Self-Drilling Screws (O) through Hinges (N).
13. Adjust length of Gate (F) so the stop plate engages with the Single Post (C).
14. Tighten position with Locking Knob (M). (Figure 2).
15. Adjust spring tension in Hinges (N) so the gate closes without assistance.
  - See instructions included with Hinges (N) for adjustment procedure.



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**COMPONENTS INCLUDED - LARGE**



(A) Middle Post – QTY 1



(B) Middle Bracket – QTY 1



(C) Long Female Rail – QTY 4



(D) Short Male Rail – QTY 6



(E) Short F-Frame - QTY 1



(F) Tree Post – QTY 1



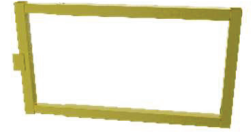
(G) Single Post – QTY 1



(H) F-Frame Post – QTY 1



(I) Corner Bracket – QTY 4



(J) Gate – QTY 1



(K) Square Tube Plug – QTY 7

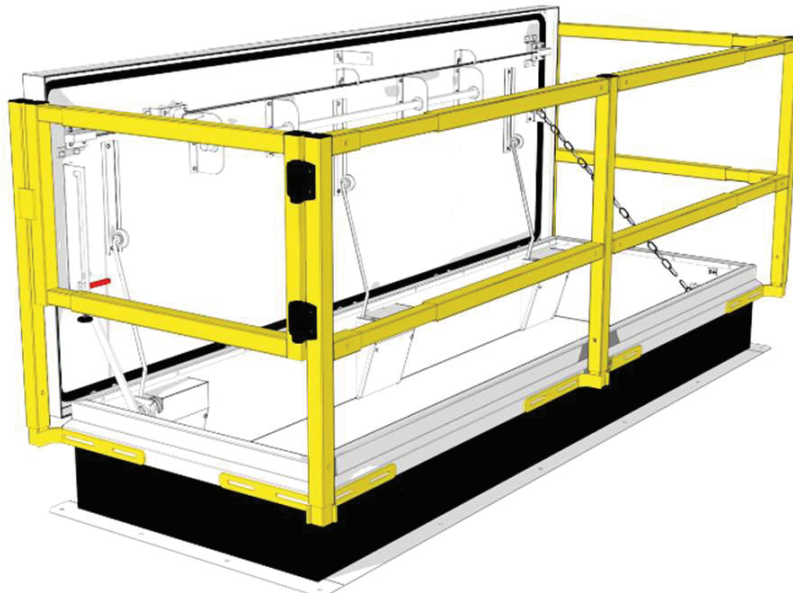


(P) Locking Knob – QTY 1



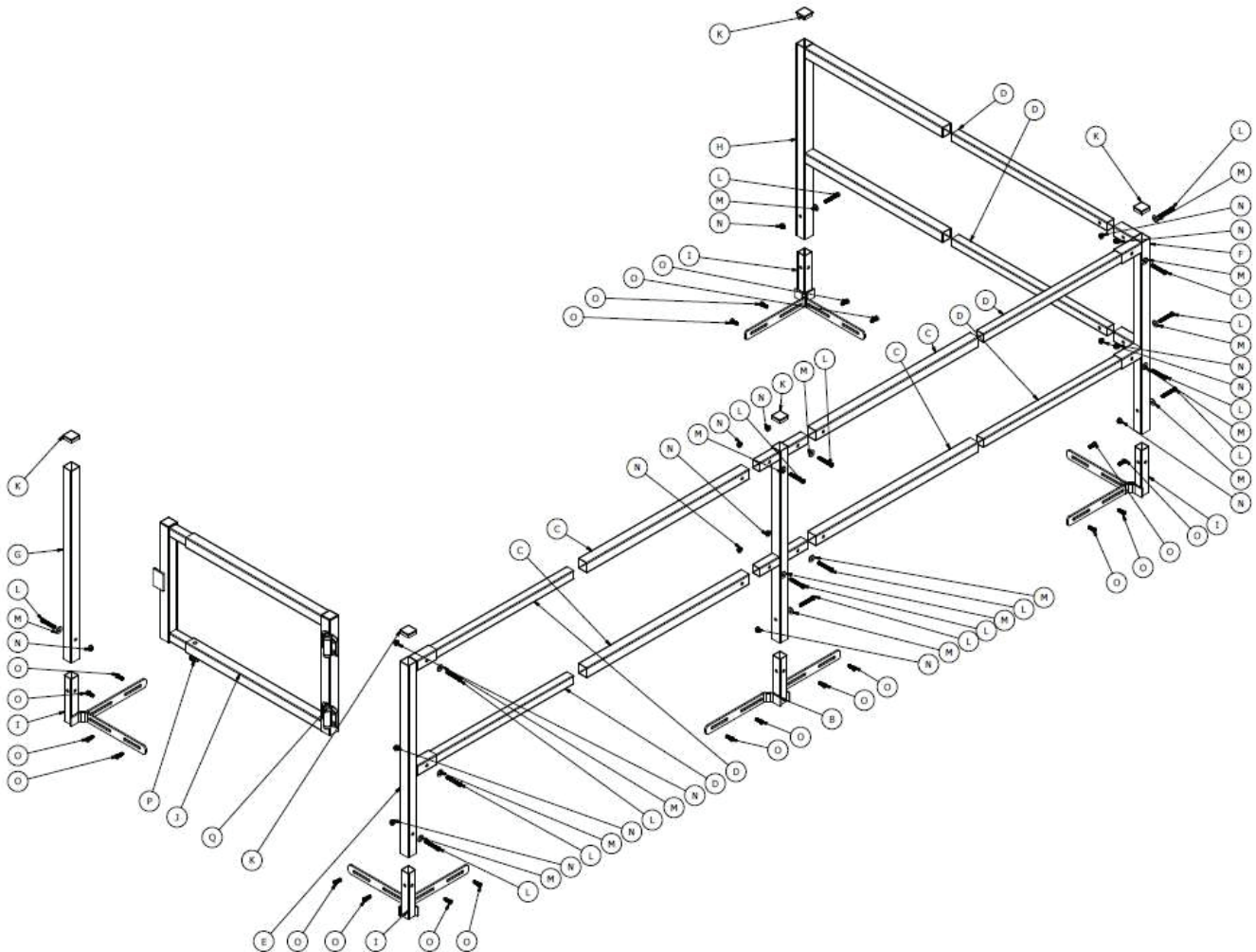
(Q) Hinge – QTY 2

- (L) 3/8-16 x 2.5" Bolt – QTY 15
- (M) 3/8 Washer – QTY 15
- (N) 3/8 Locknut – QTY 15
- (O) 3/8-16 x 1" – QTY 20
- (R) Self Drill Screws – QTY 8
- (S) Clip On Nuts – QTY 20



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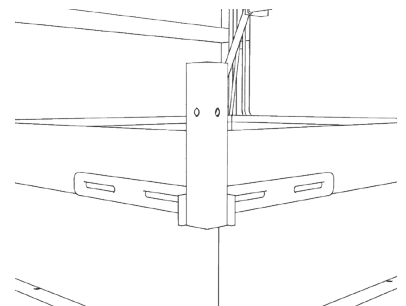
**RETROFIT SAFETY RAILING SYSTEM**  
Installation And Maintenance Instructions



**■ SIDE RAIL INSTALLATION - LARGE**

1. Remove all components from the packaging and be sure you have everything listed above.
2. Position Corner Bracket (I) to Curb (Figure 1).
3. The Corner Bracket (I) includes pilot-hole slots. If slots align with holes already in the curb proceed to Step 4.
  - Position Curb Bracket (I) to Curb with lower edge flush with bottom of Curb cap (Figure 1).
  - Use slots in Corner Bracket (I) as a template to mark hole locations. Use 7/16" bit to drill any required holes (4 bolts required for each Corner Bracket) (Figure 1).
4. Clip-On Nuts (S) are provided to improve speed and ease of installation.
  - Install Clip On nut on each mounting hole.
5. Secure Corner Bracket (I) to Curb cap. Install 3/8"x1" Bolts (O) through hole slots in Corner Bracket (I), through the curb cap, and into the Clip On Nut (or Flange Nut)
  - Note: Hand tighten all bolts until assembly is complete.
6. Repeat Steps 2-5 for all four corners, as well as Middle Bracket (B).
7. Install Single Post (G) into front-left Corner Bracket (I). Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Align post to be vertical. Tighten all fasteners.
8. Install one F-Frame Post (H) into back-left Corner Bracket (I). Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
9. Insert a Short Rail (D) into each installed F-Frame Post (H) female rail, leaving the end with thru-hole exposed and parallel to roof. These holes will be used to attach to next post.

Corner Bracket Positioning



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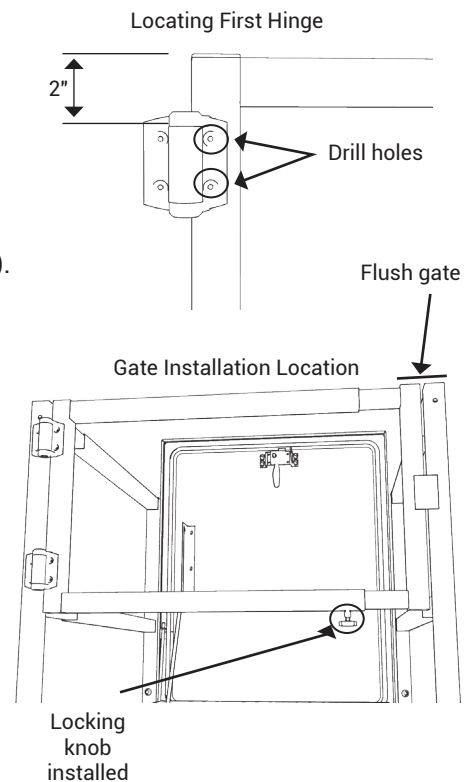
**RETROFIT SAFETY RAILING SYSTEM  
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10. Install Tree Post (F) into back-right Corner Bracket (I) with female inserts pointing towards corners of hatch. Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
11. Attached pre-inserted Short Rails (D) into the two female inserts on Tree Post (F). Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
12. Install Short F-Frame (E) into front-right Corner Bracket (I). Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
13. Install Middle Post (A) into Middle Bracket (B). Secure with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
14. Insert remaining Short Rails (D) into Long Rails (C) with holes in same orientation. Collapse.
15. Install a collapsed rail assembly between the Short F-Frame (E) and Middle Post (A). Secure each side with 2.5" Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
16. Repeat Step 15.
17. Install a collapsed rail assembly between the Tree Post (F) and Middle Post (A). Secure each side with 2.5 " Bolt (L), Washer (M), and Locknut (N) using a 9/16" wrench and socket driver. Do not fully tighten.
18. Repeat Step 15.
19. Use 9/16" wrench and socket driver to tighten all fasteners.
20. Install Square Tubing Plugs (K) into top five opening of vertical posts (A, E, F, G, H).

**■ GATE INSTALLATION - LARGE**

It is important to note that the gate can be configured for both left and right hand operation depending on which side of the gate the hinges are mounted to (front/back), and which side of the railing system the hinges are attached. The locking knob **MUST** always end up on the bottom portion of the gate. The assembly will need to be taken apart and the half with the locking knob flipped to make the change from LH to RH

1. Install Square Tubing Plugs (K) in the top 2 openings of the Gate (J).
2. Use Hinge (Q) as template for marking holes on the Gate (J).
3. Install Hinges (Q) 2" from the top and bottom of gate and mark holes (Figure 1).
4. Drill marked holes with 1/8" drill.
5. Use the provided Self-Drilling Screws (R) to attach hinges to gate. 2" Figure 1: Locating First Hinge Drill Holes Figure 1: Corner Bracket Positioning
6. With both Hinges (Q) installed on Gate (J) the top hole can be marked on the front-right Short F-Frame (E).
7. Hold the Gate (J) flush with the top of the Short F-Frame Post (E). (Figure 2).
8. Mark the upper hole with 1/8" drill. Drill into post.
9. Install first Self-Drilling Screw (R).
10. Rotate the Gate (J) until it is flush with the top of the Single Post (G) on the front-left side of the hatch.
11. Mark the remaining holes and drill with 1/8" drill.
12. Install remaining Self-Drilling Screws (R) through Hinges (Q).
13. Adjust length of Gate (J) so the stop plate engages with the Single Post (G).
14. Tighten position with Locking Knob (P). (Figure 2).
15. Adjust spring tension in Hinges (Q) so the gate closes without assistance.
  - See instructions included with Hinges (Q) for adjustment procedure.



**■ MAINTENANCE - LARGE**

The fasteners for the Retrofit Railing System are of corrosion-resistance construction and should be regularly inspected and tightened.